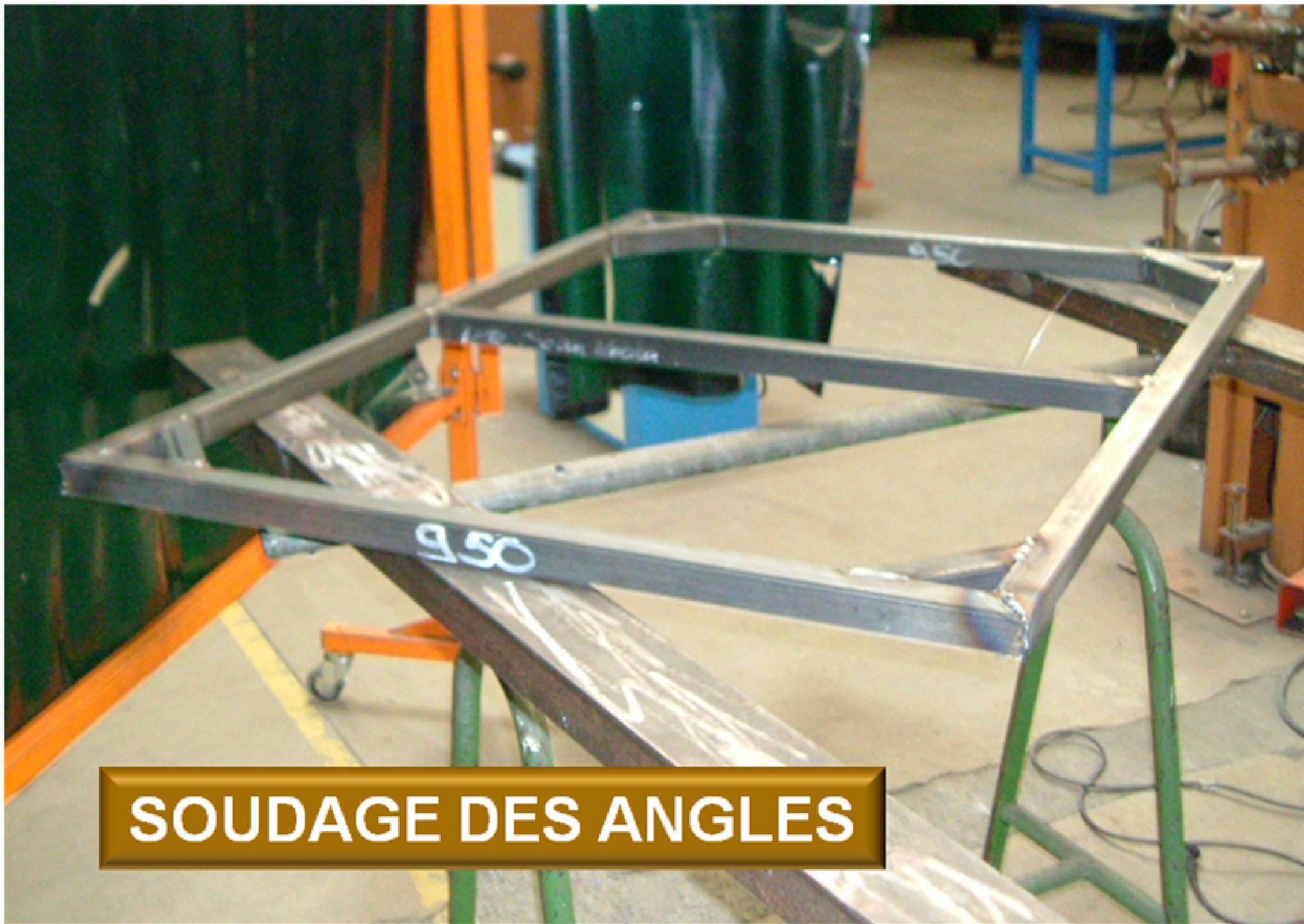


**MODELISATION  
DU PORTILLON**



**SOUDEGE  
DU CADRE**



**SOUWAGE DES ANGLES**



**FINITION**



**FINITION**



**FINITION**